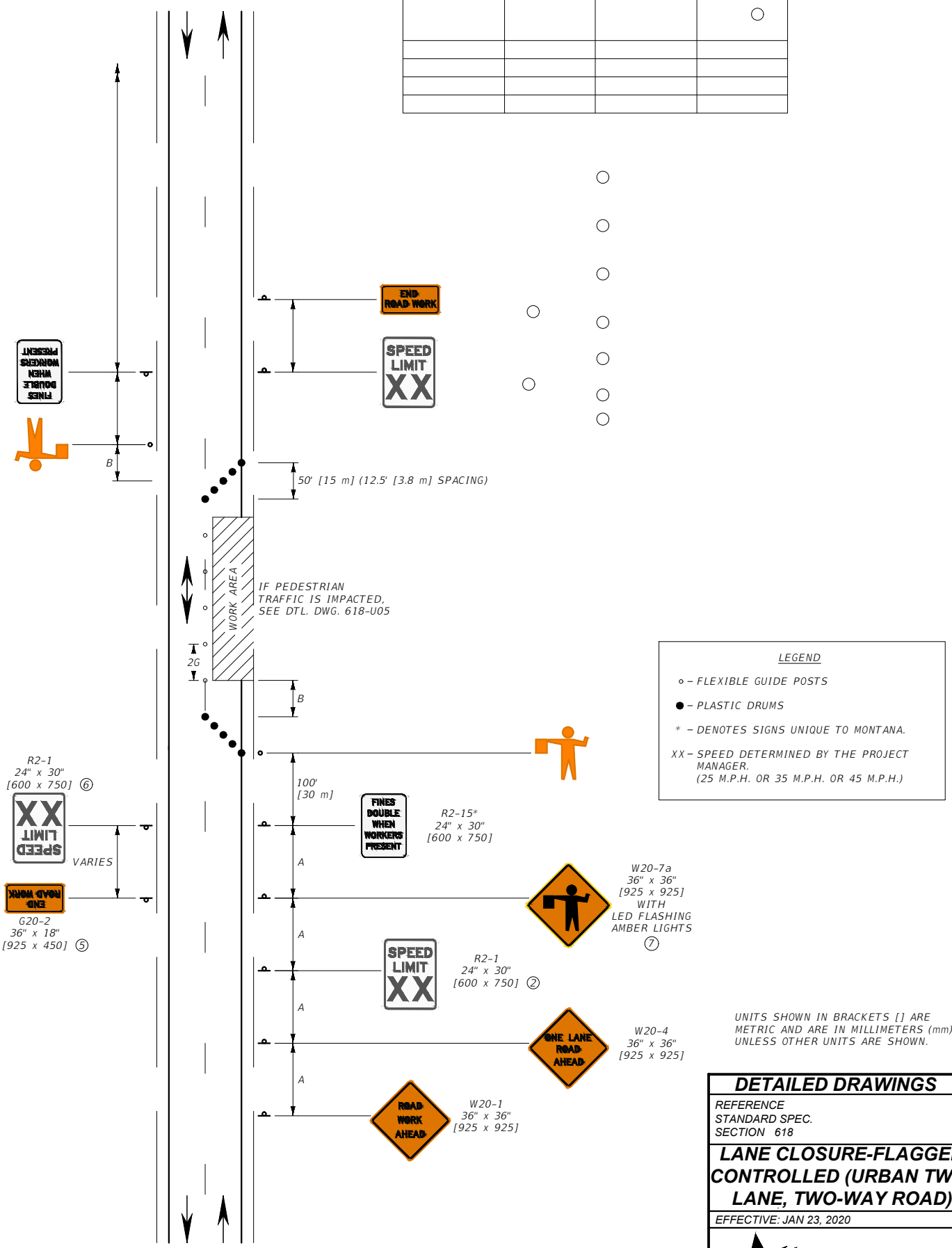


			○

LEGEND

○ – FLEXIBLE GUIDE POSTS

● – PLASTIC DRUMS

* – DENOTES SIGNS UNIQUE TO MONTANA.

XX – SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

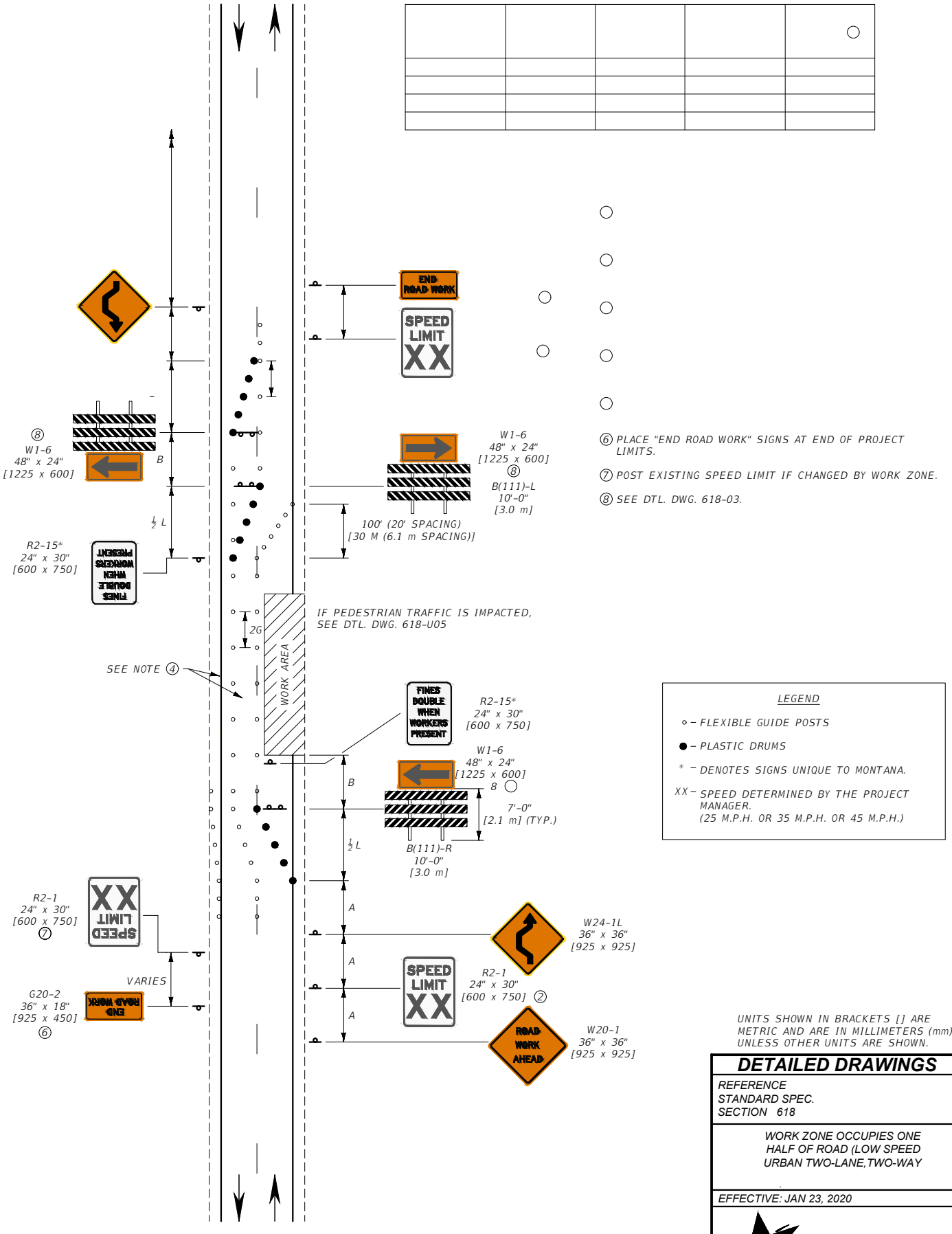
REFERENCE
STANDARD SPEC.
SECTION 618

LANE CLOSURE-FLAGGER CONTROLLED (URBAN TWO LANE, TWO-WAY ROAD)

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:22 PM



⑥ PLACE "END ROAD WORK" SIGNS AT END OF PROJECT LIMITS.

⑦ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.

⑧ SEE DTL. DWG. 618-03.

LEGEND

○ – FLEXIBLE GUIDE POSTS

● – PLASTIC DRUMS

* – DENOTES SIGNS UNIQUE TO MONTANA.

XX – SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

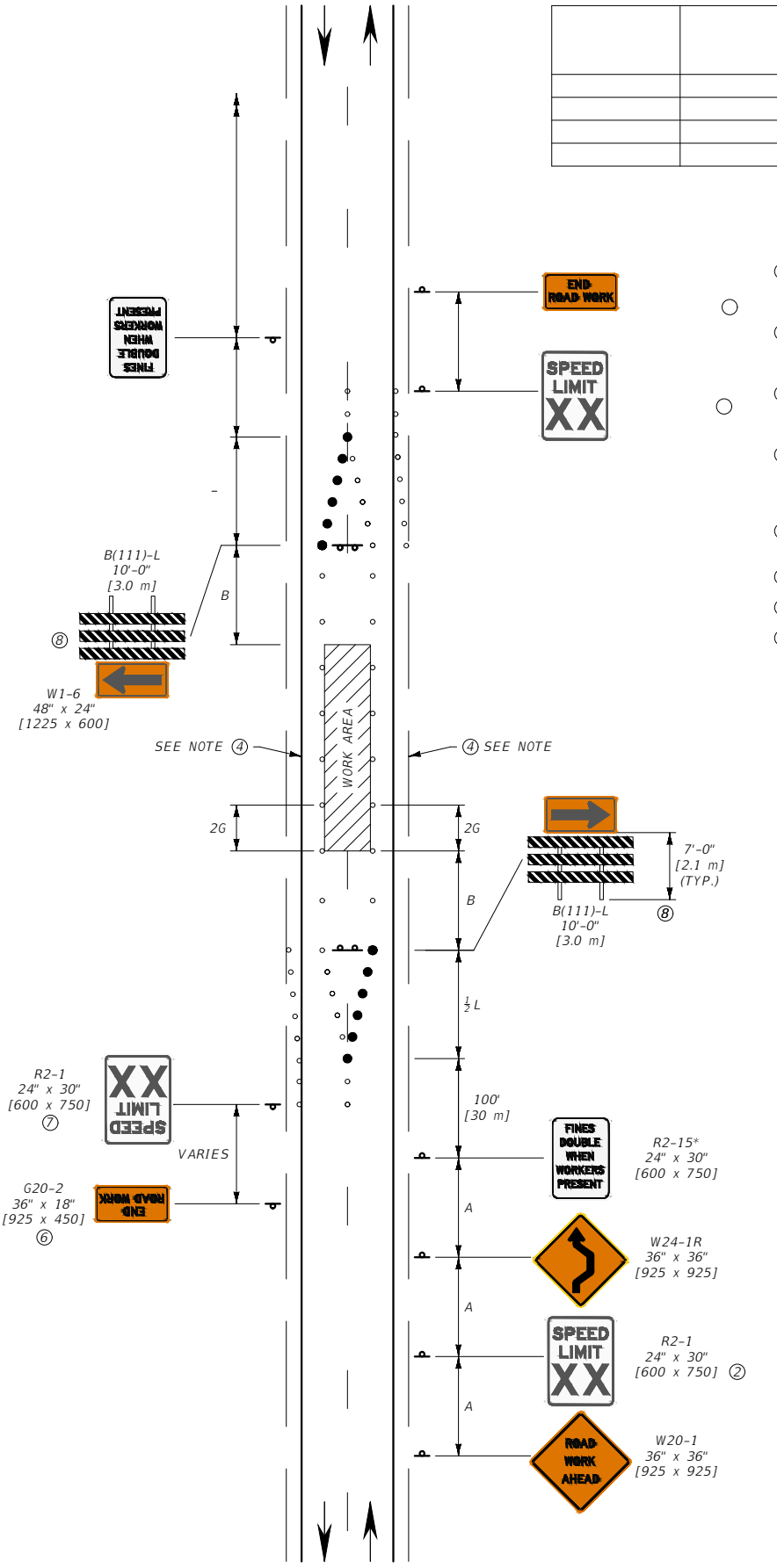
REFERENCE
STANDARD SPEC.
SECTION 618

WORK ZONE OCCUPIES ONE HALF OF ROAD (LOW SPEED URBAN TWO-LANE,TWO-WAY

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:43 PM



⑥ PLACE "END ROAD WORK" SIGNS AT END OF PROJECT LIMITS.

⑦ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.

⑧ SEE DTL. DWG. 608-03.

LEGEND

- ○ – FLEXIBLE GUIDE POSTS
- ● – PLASTIC DRUMS
- * – DENOTES SIGNS UNIQUE TO MONTANA.
- XX – SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

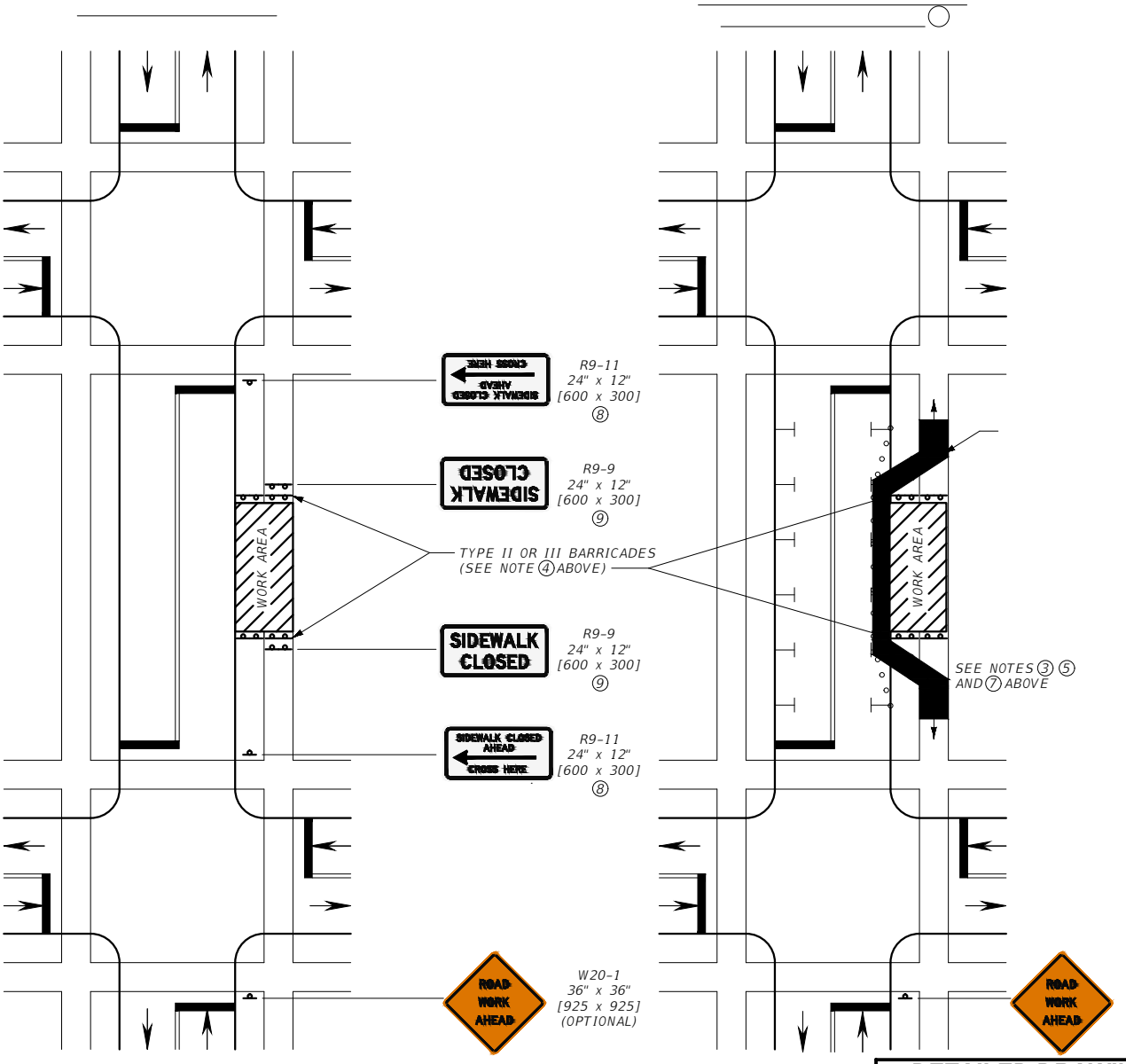
REFERENCE
STANDARD SPEC.
SECTION 618

WORK ZONE IN CENTER OF ROAD (URBAN TWO-LANE, TWO-WAY ROAD)

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:35 PM



LEGEND

○ – FLEXIBLE GUIDE POSTS

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

REFERENCE
STANDARD SPEC.
SECTION 618

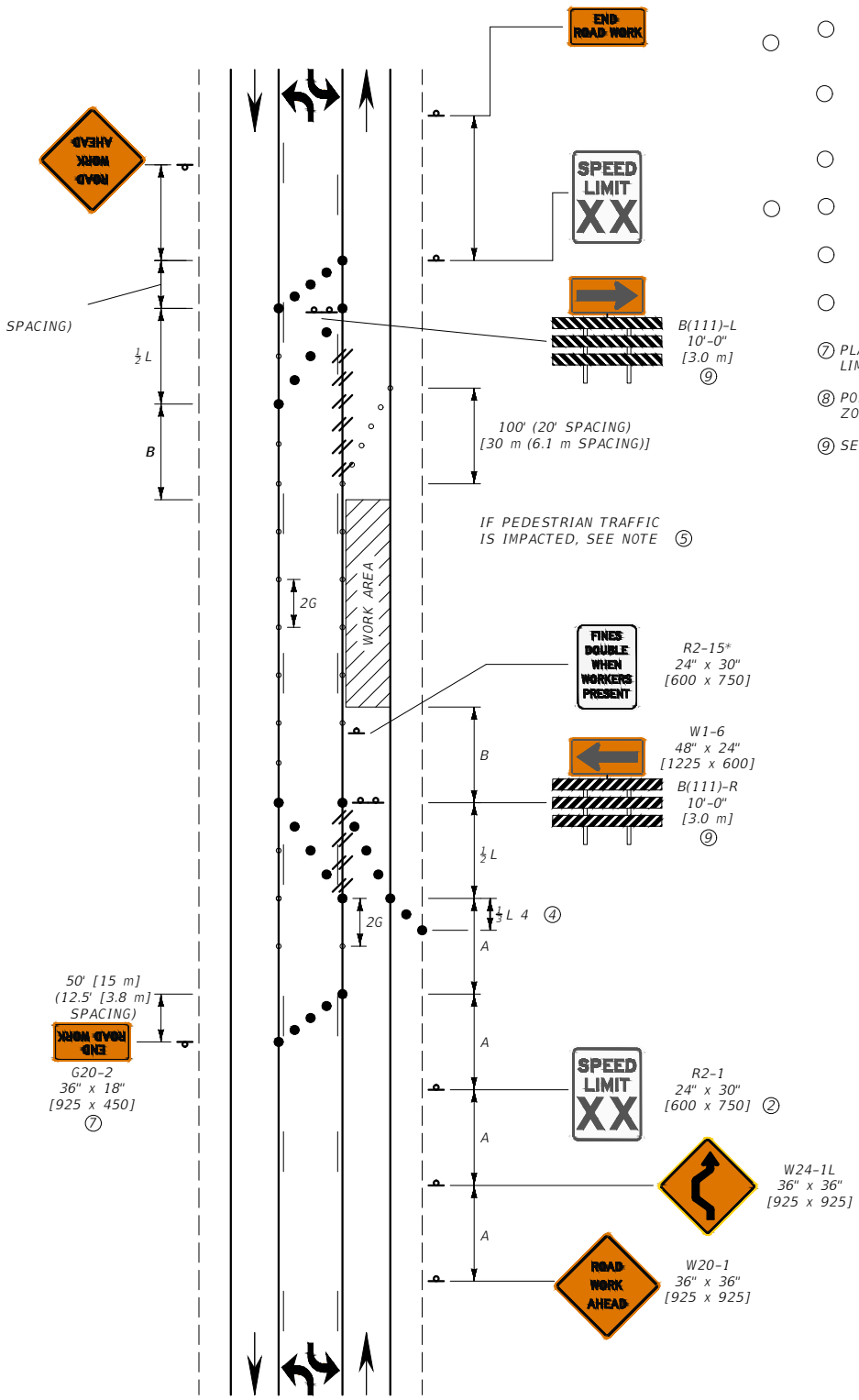
SIDEWALK CLOSURES AND BYPASS WALKWAY

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:43 PM

				○



⑦ PLACE "END ROADWORK" SIGNS AT END OF PROJECT LIMITS.

⑧ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.

⑨ SEE DTL. DWG. 618-03.

○ – FLEXIBLE GUIDE POSTS

● – PLASTIC DRUMS

* – DENOTES SIGNS UNIQUE TO MONTANA.

XX – SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

// – OBLITERATE CONFLICTING PAVEMENT MARKINGS WHEN WORK OPERATION IS LONGER THAN 3 DAYS. (DO NOT REMOVE THERMOPLASTIC)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

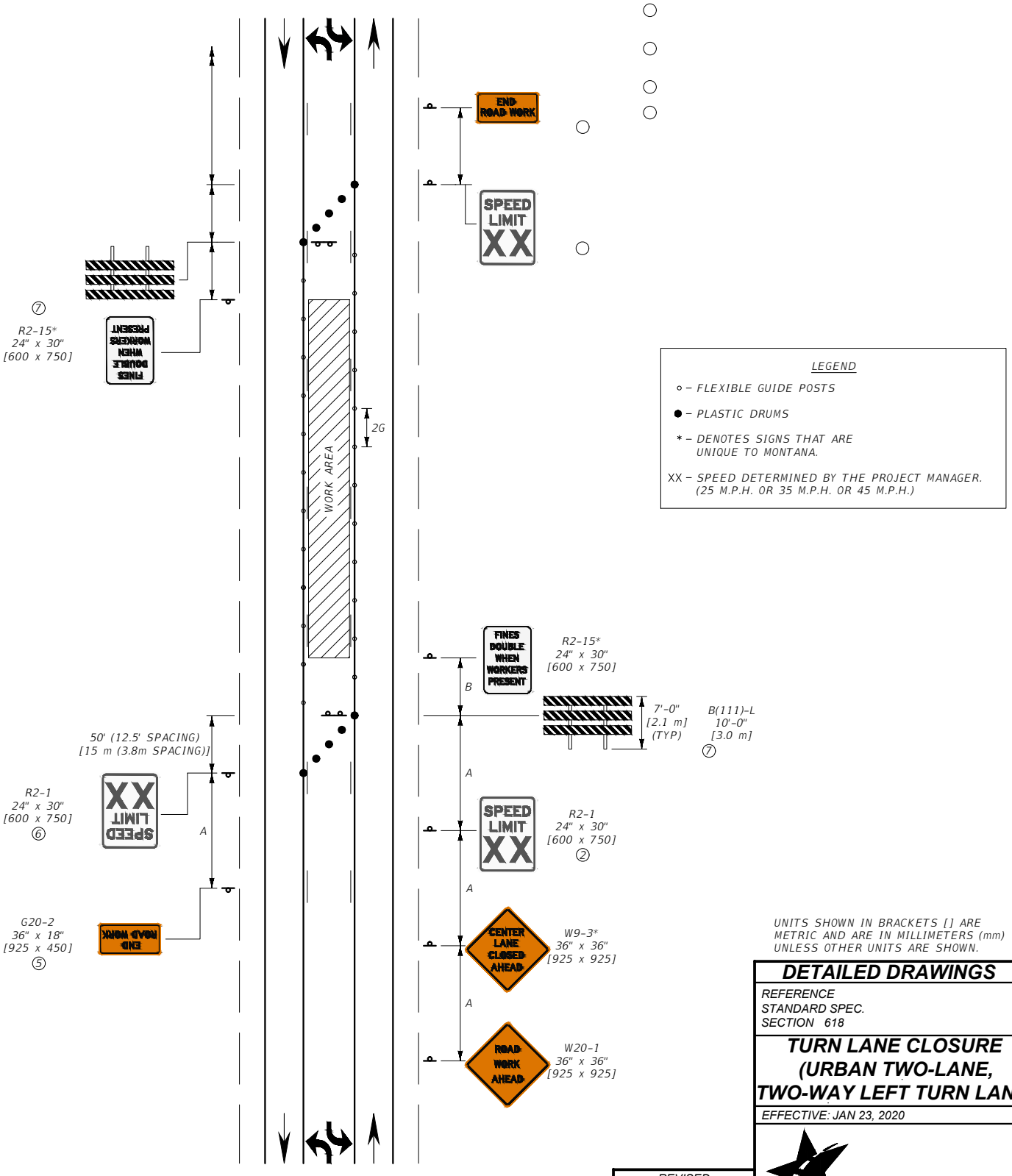
REFERENCE
STANDARD SPEC.
SECTION 618

LANE CLOSURE (URBAN TWO-LANE, TWO-WAY ROAD WITH TWO-WAY LEFT TURN

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:41 PM



LEGEND

- ○ – *FLEXIBLE GUIDE POSTS*
- ● – *PLASTIC DRUMS*
- * – *DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.*
- XX – *SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)*

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

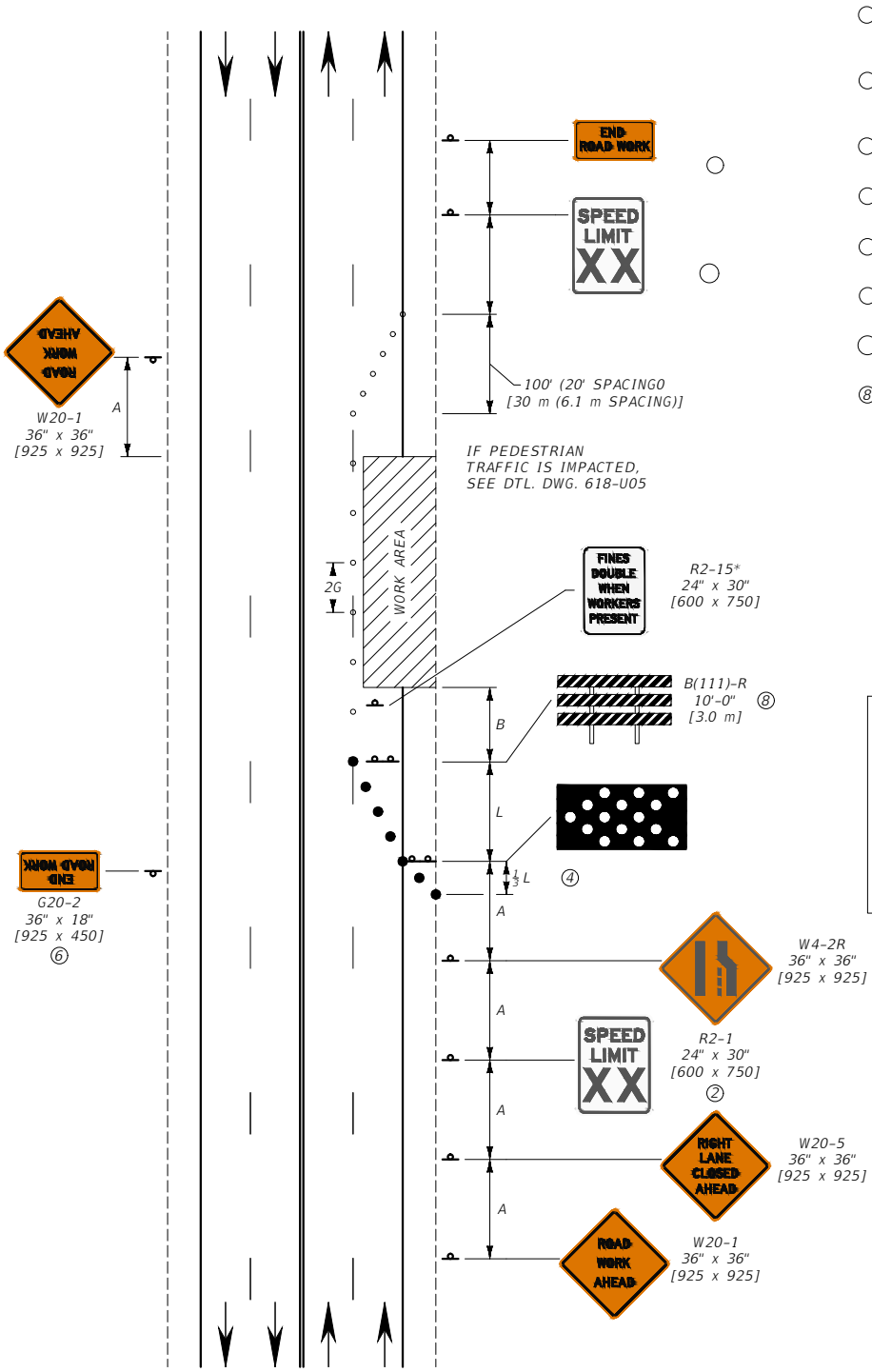
REFERENCE
STANDARD SPEC.
SECTION 618

TURN LANE CLOSURE (URBAN TWO-LANE, TWO-WAY LEFT TURN LANE)

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/17/2024 1:45 PM



⑧ SEE DTL. DWG. 618-03.

LEGEND

- ○ – FLEXIBLE GUIDE POSTS
- ● – PLASTIC DRUMS
- * – DENOTES SIGNS UNIQUE TO MONTANA.
- XX – SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

REFERENCE
STANDARD SPEC.
SECTION 618

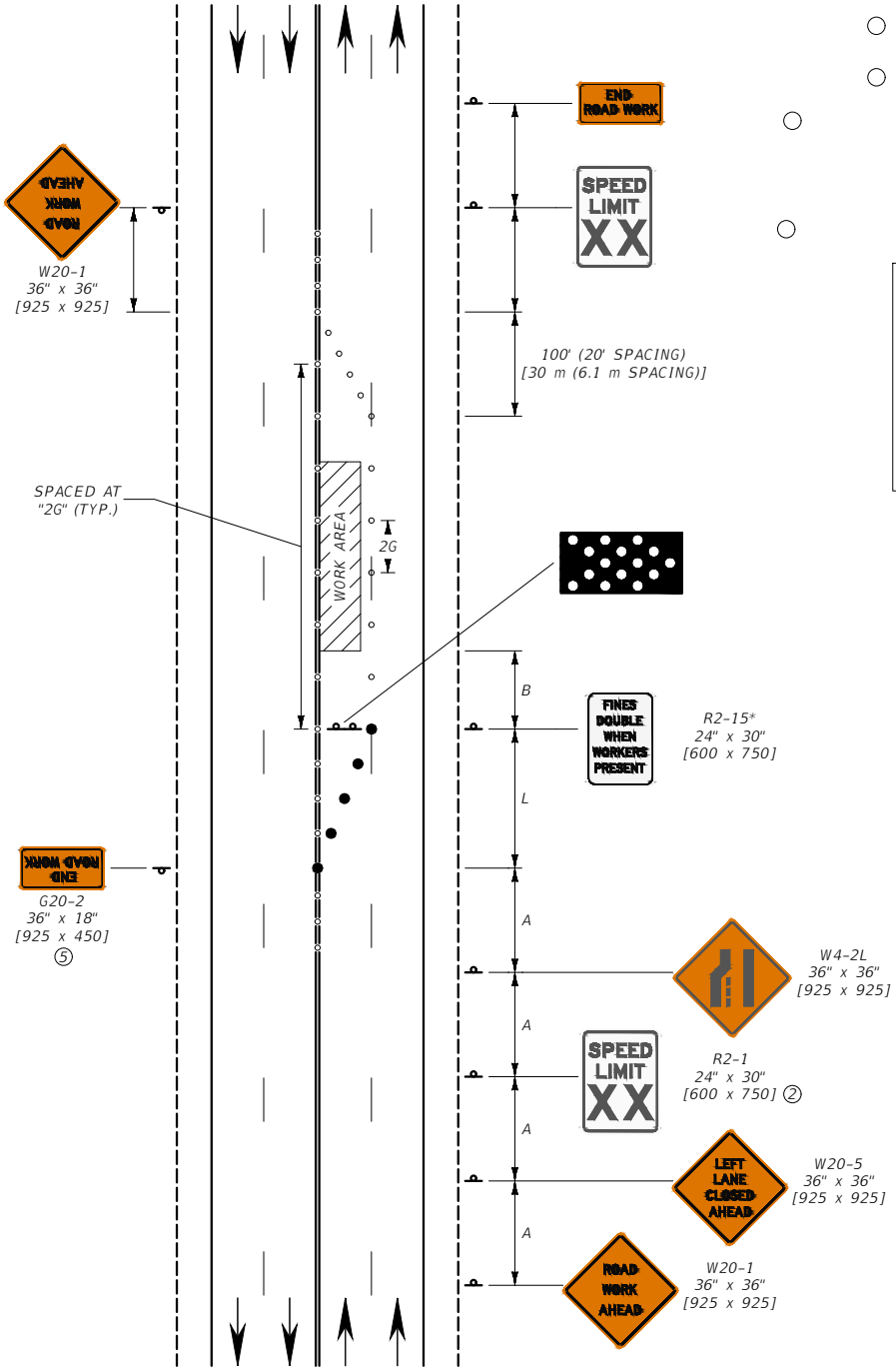
RIGHT LANE CLOSURE (URBAN MULTI-LANE, UNDIVIDED ROAD)

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:48 PM

				○



○
○
○
○
○
○
○
○

LEGEND

○ – FLEXIBLE GUIDE POSTS

● – PLASTIC DRUMS

* – DENOTES SIGNS UNIQUE TO MONTANA.

XX – SPEED DETERMINED BY THE PROJECT MANAGER.
(25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

REFERENCE
STANDARD SPEC.
SECTION 618

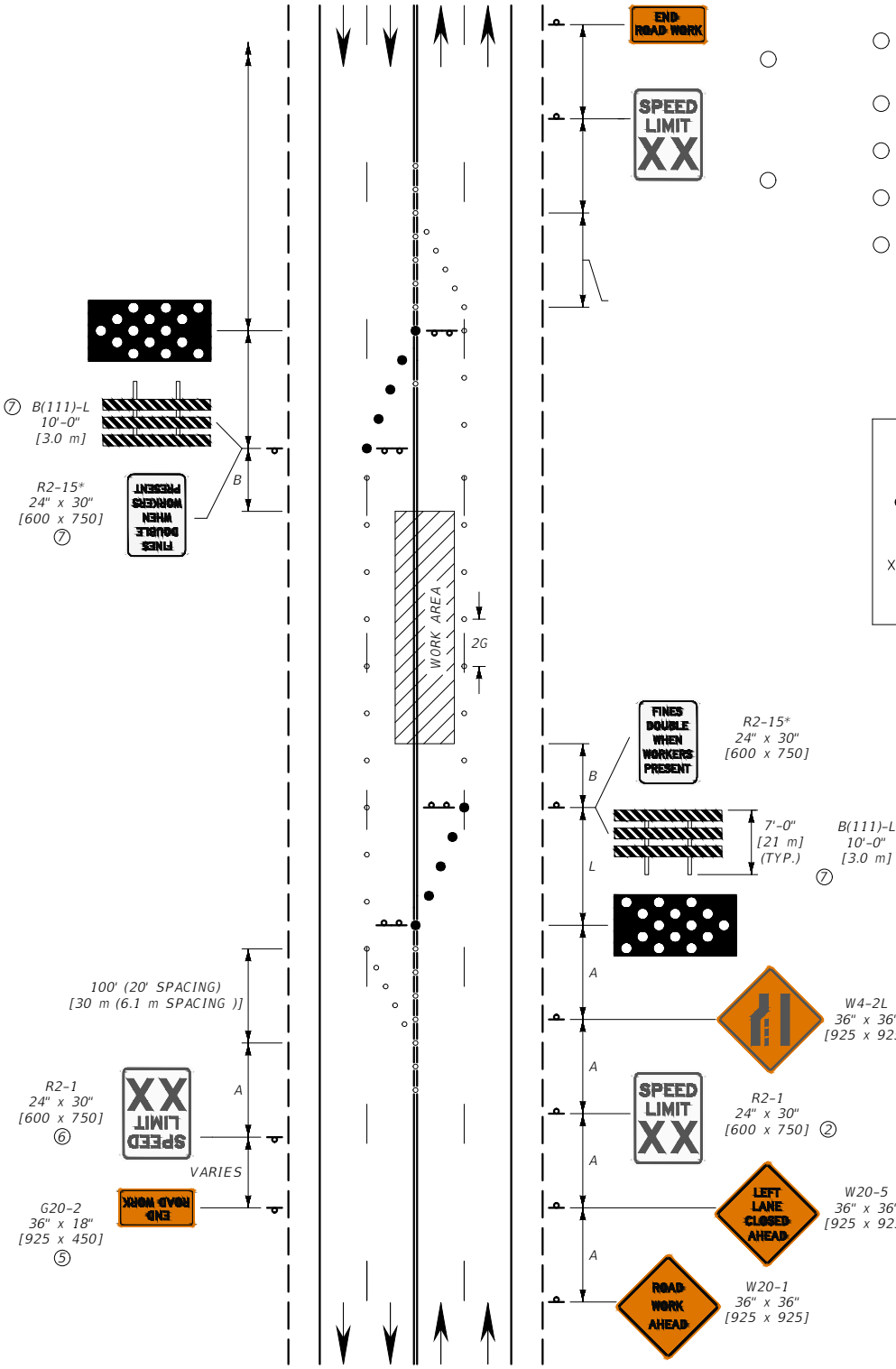
LEFT TURN CLOSURE (LOW SPEED URBAN MULTI-LANE, UNDIVIDED ROAD)

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:51 PM

				○



LEGEND

○ – FLEXIBLE GUIDE POSTS

● – PLASTIC DRUMS

* – DENOTES SIGNS UNIQUE TO MONTANA.

XX – SPEED DETERMINED BY THE PROJECT MANAGER.
(25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

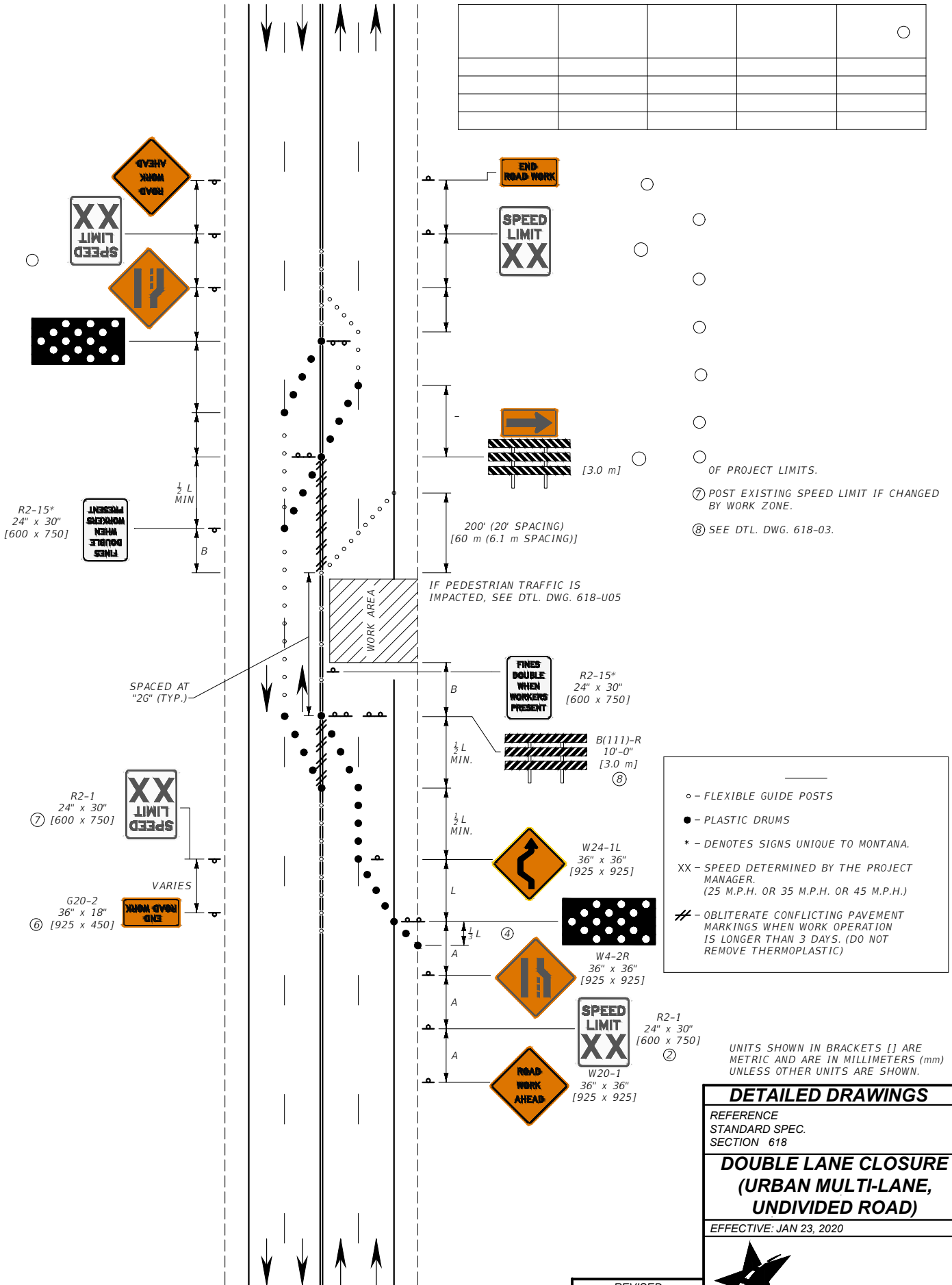
REFERENCE
STANDARD SPEC.
SECTION 618

LEFT LANE CLOSURES (LOW SPEED URBAN MULTI-LANE,

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:58 PM



DETAILED DRAWINGS

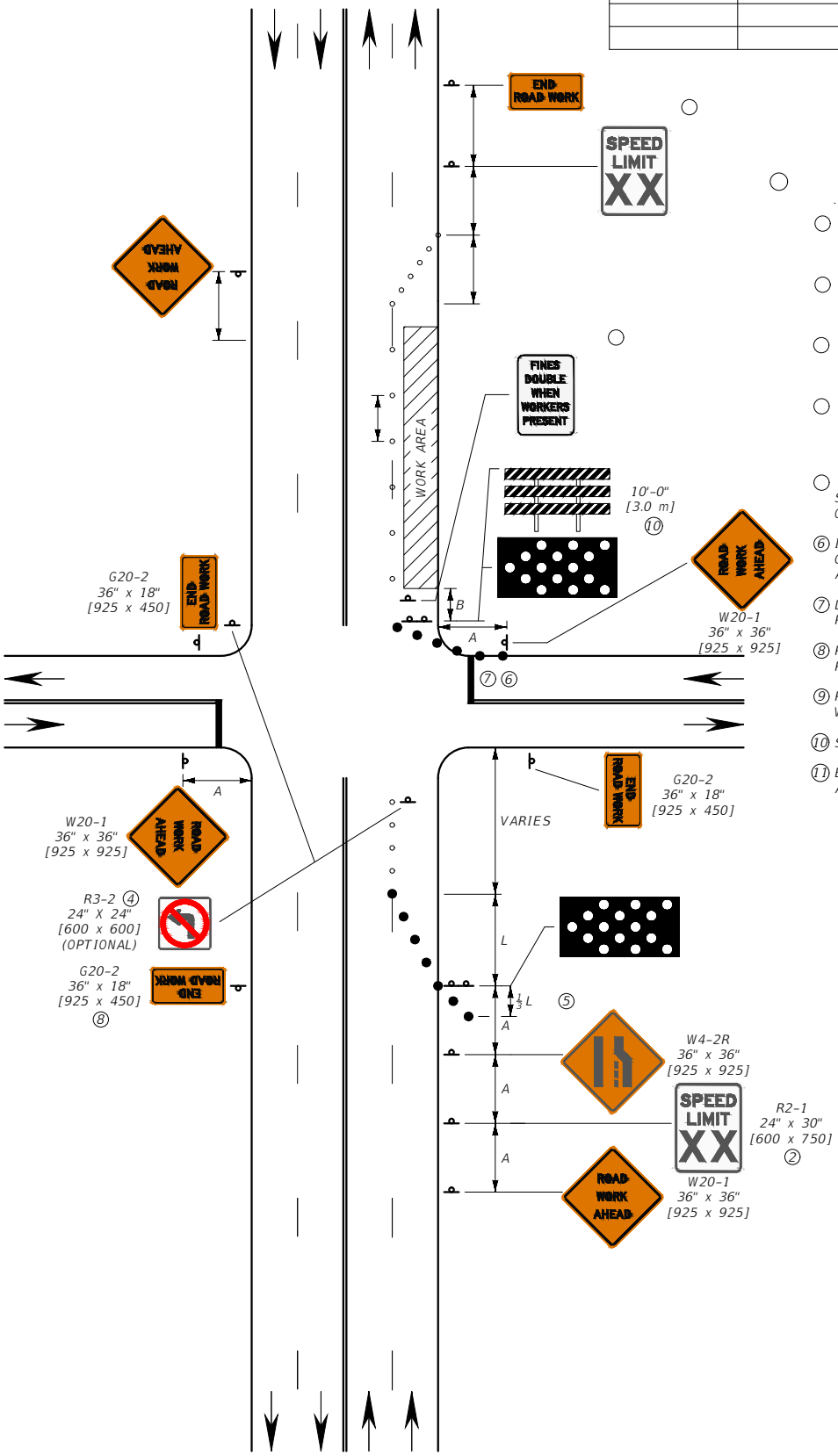
REFERENCE
STANDARD SPEC.
SECTION 618

DOUBLE LANE CLOSURE (URBAN MULTI-LANE, UNDIVIDED ROAD)

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 2:58 PM



SHOULDER IS 8' [2.4 m] OR GREATER IN WIDTH OR WHEN A PARKING LANE IS PRESENT.

⑥ IF LIMITED SIGHT DISTANCE FROM THIS APPROACH, CONSIDER RIGHT TURN ONLY OR CLOSING THE APPROACH.

⑦ LARGER SIGN SIZES MAY BE APPROVED BY THE PROJECT MANAGER.

⑧ PLACE "END ROADWORK" SIGNS AT END OF PROJECT LIMITS.

⑨ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.

⑩ SEE DTL. DWG. 618-03.

⑪ BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS AFFECTING STOPPING DISTANCE.

◦ – FLEXIBLE GUIDE POSTS

● – PLASTIC DRUMS

* – DENOTES SIGNS UNIQUE TO MONTANA.

XX – SPEED DETERMINED BY THE PROJECT MANAGER.
(25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

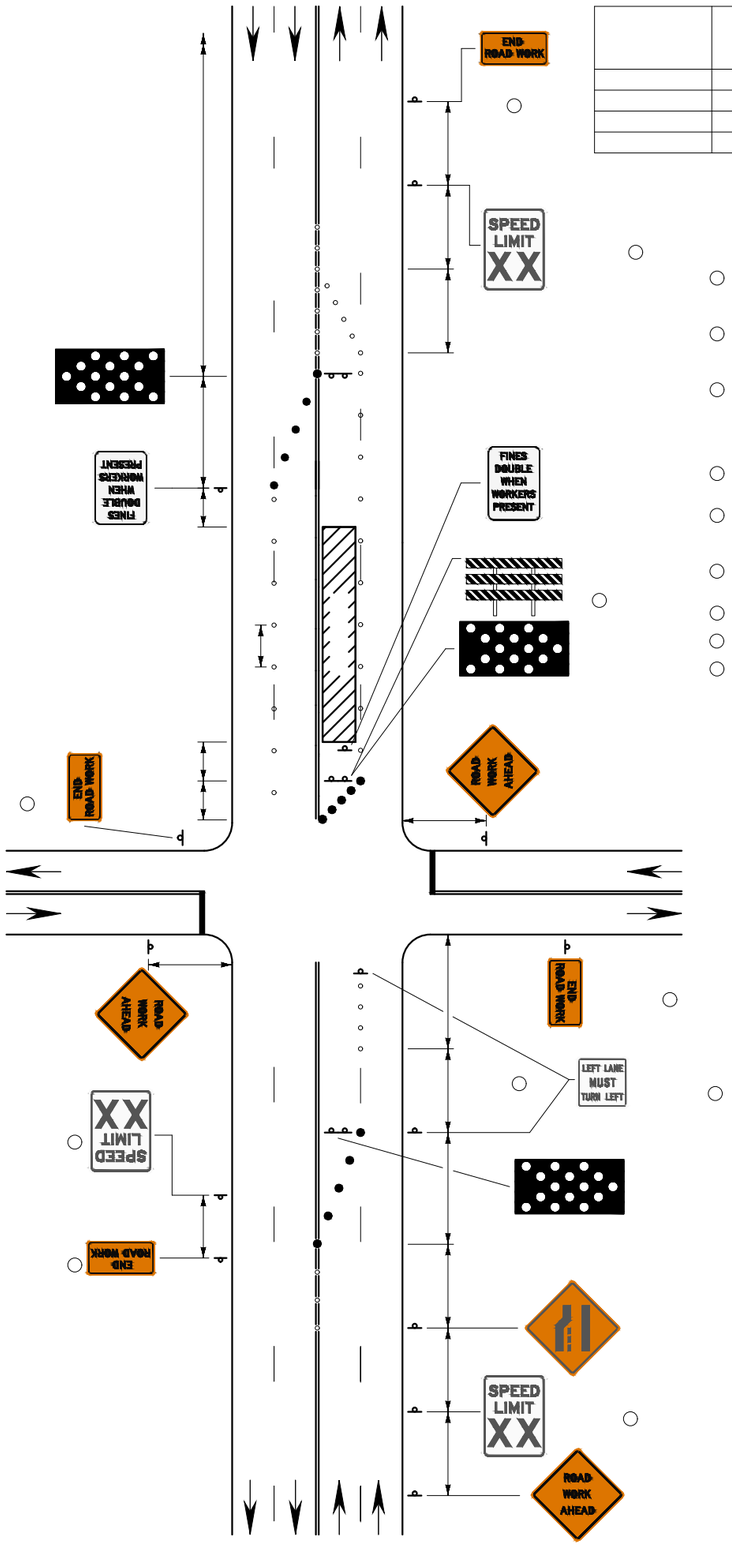
REFERENCE
STANDARD SPEC.
SECTION 618

CLOSURE-WORK AREA
BEYOND INTERSECTION
(URBAN MULTI-LANE,

EFFECTIVE: JAN 23, 2020

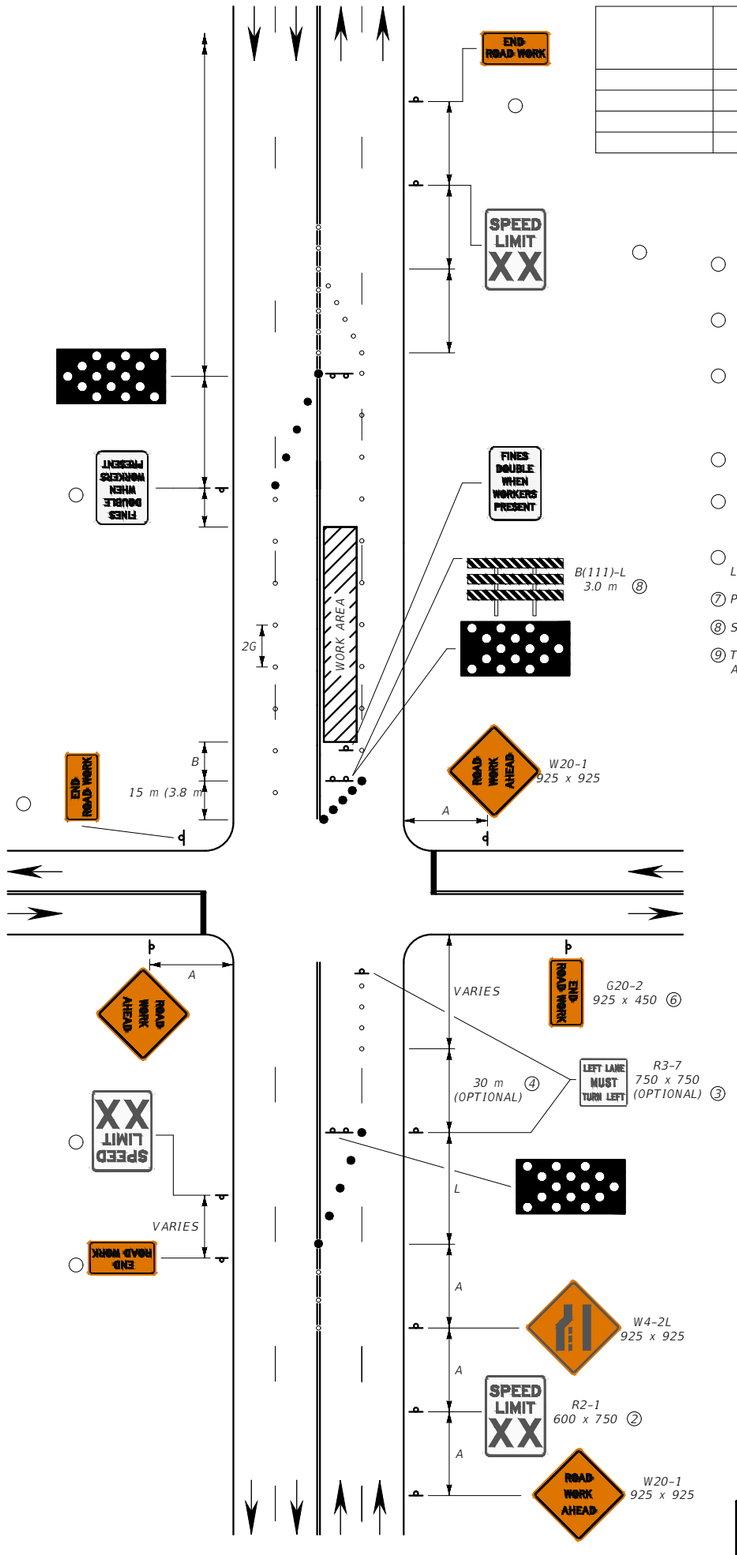
--REVISED--
JUN 27, 2024

5/15/2024 2:58 PM



- ◦ – FLEXIBLE GUIDE POSTS
- ● – PLASTIC DRUMS
- * – DENOTES SIGNS UNIQUE TO MONTANA.
- XX – SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. or 45 M.P.H.)

R3-2
600 x 600
(OPTIONAL)



LIMITS.

⑦ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.

⑧ SEE DTL. DWG. 618-03.

⑨ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.

FOR INTERSECTION APPROACHES REDUCED TO A SINGLE LANE, LEFT TURNS MAY BE PROHIBITED TO MAINTAIN CAPACITY FOR THROUGH TRAFFIC. WHEN PROHIBITING A TURN, TWO TURN PROHIBITION SIGNS SHOULD BE USED, ONE ON THE NEAR SIDE AND, SPACE PERMITTING, ONE ON THE FAR SIDE OF THE INTERSECTION.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWINGS

REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U45

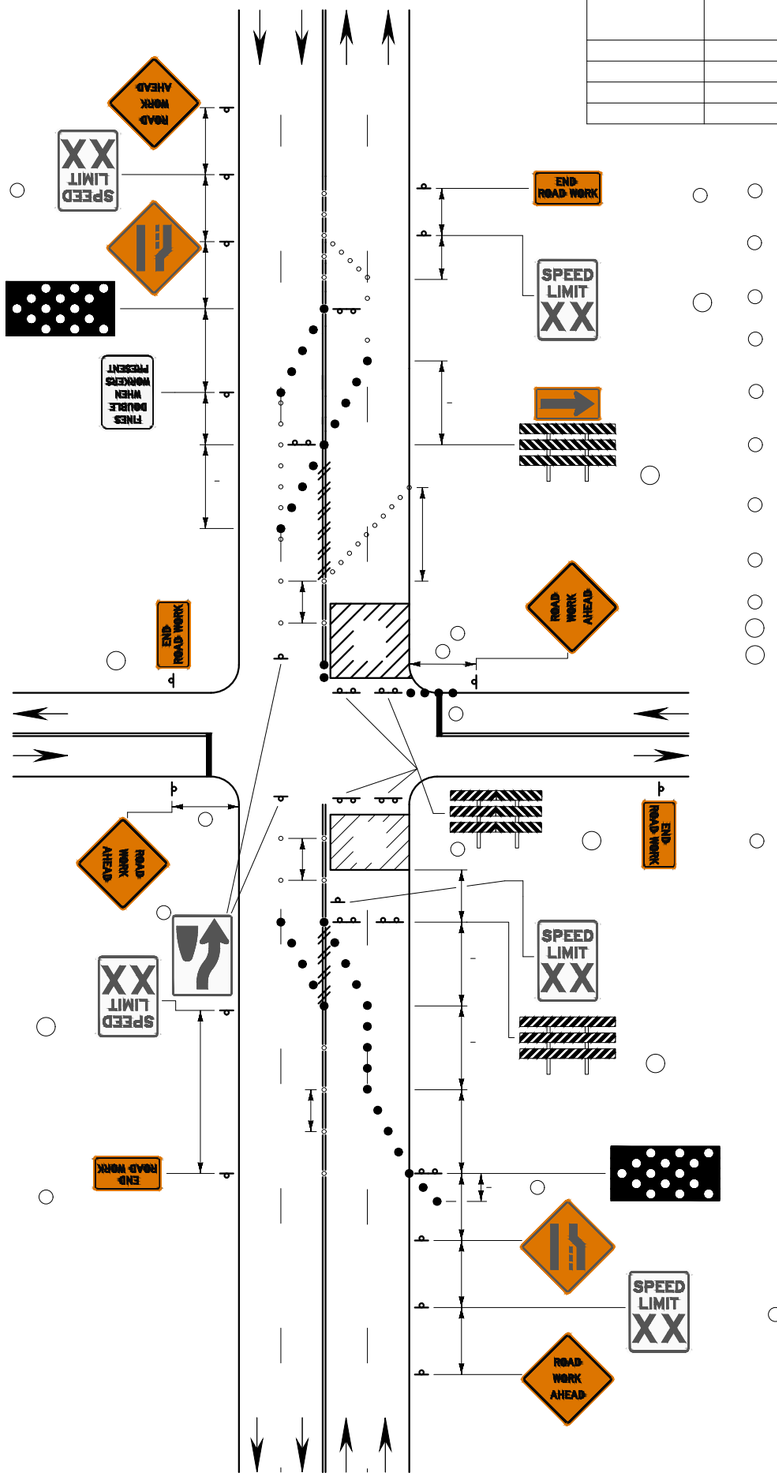
LEFT LANE CLOSURE-WORK AREA BEYOND INTERSECTION (URBAN MULTI-LANE, UNDIVIDED ROAD)

EFFECTIVE: JAN 23, 2020

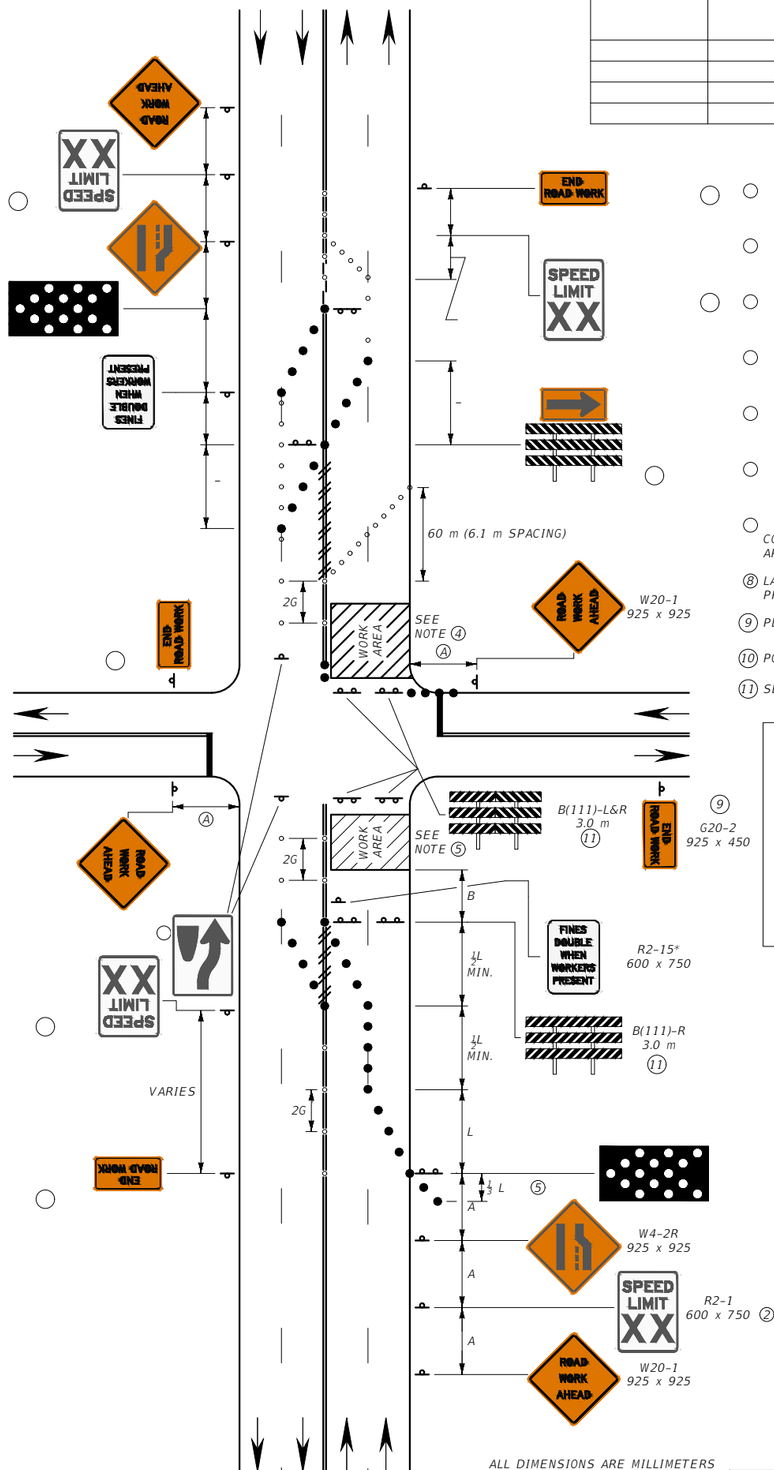
MONTANA
Department of Transportation

--REVISED--
JUN 27, 2024

5/15/2024 3:35 PM STDDRD618U45.DWG



- ◦ – FLEXIBLE GUIDE POSTS
- ● – PLASTIC DRUMS
- – –
- – –
- // –



CONSIDER RIGHT TURN ONLY OR CLOSING THE APPROACH.

(8) LARGER SIGN SIZES MAY BE APPROVED BY THE PROJECT MANAGER.

(9) PLACE "END ROADWORK" SIGNS AT END OF PROJECT LIMITS.

(10) POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.

(11) SEE DTL. DWG. 618-03.

LEGEND

- ◦ – FLEXIBLE GUIDE POSTS
- ● – PLASTIC DRUMS
- * – DENOTES SIGNS UNIQUE TO MONTANA.
- XX – SPEED DETERMINED BY THE PROJECT MANAGER. (25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)
- // – OBLITERATE CONFLICTING PAVEMENT MARKINGS WHEN WORK OPERATION IS LONGER THAN 3 DAYS. (DO NOT REMOVE THERMOPLASTIC).



R3-2 600 X 600 (OPTIONAL)

FOR INTERSECTION APPROACHES REDUCED TO A SINGLE LANE, LEFT TURNS MAY BE PROHIBITED TO MAINTAIN CAPACITY FOR THROUGH TRAFFIC. WHEN PROHIBITING A TURN, TWO TURN PROHIBITION SIGNS SHOULD BE USED, ONE ON THE NEAR SIDE AND, SPACE PERMITTING, ONE ON THE FAR SIDE OF THE INTERSECTION.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWINGS

REFERENCE STANDARD SPEC. SECTION 618

DWG. NO. 618-U50

DOUBLE LANE CLOSURE AT INTERSECTION (URBAN MULTI-LANE, UNDIVIDED ROAD)

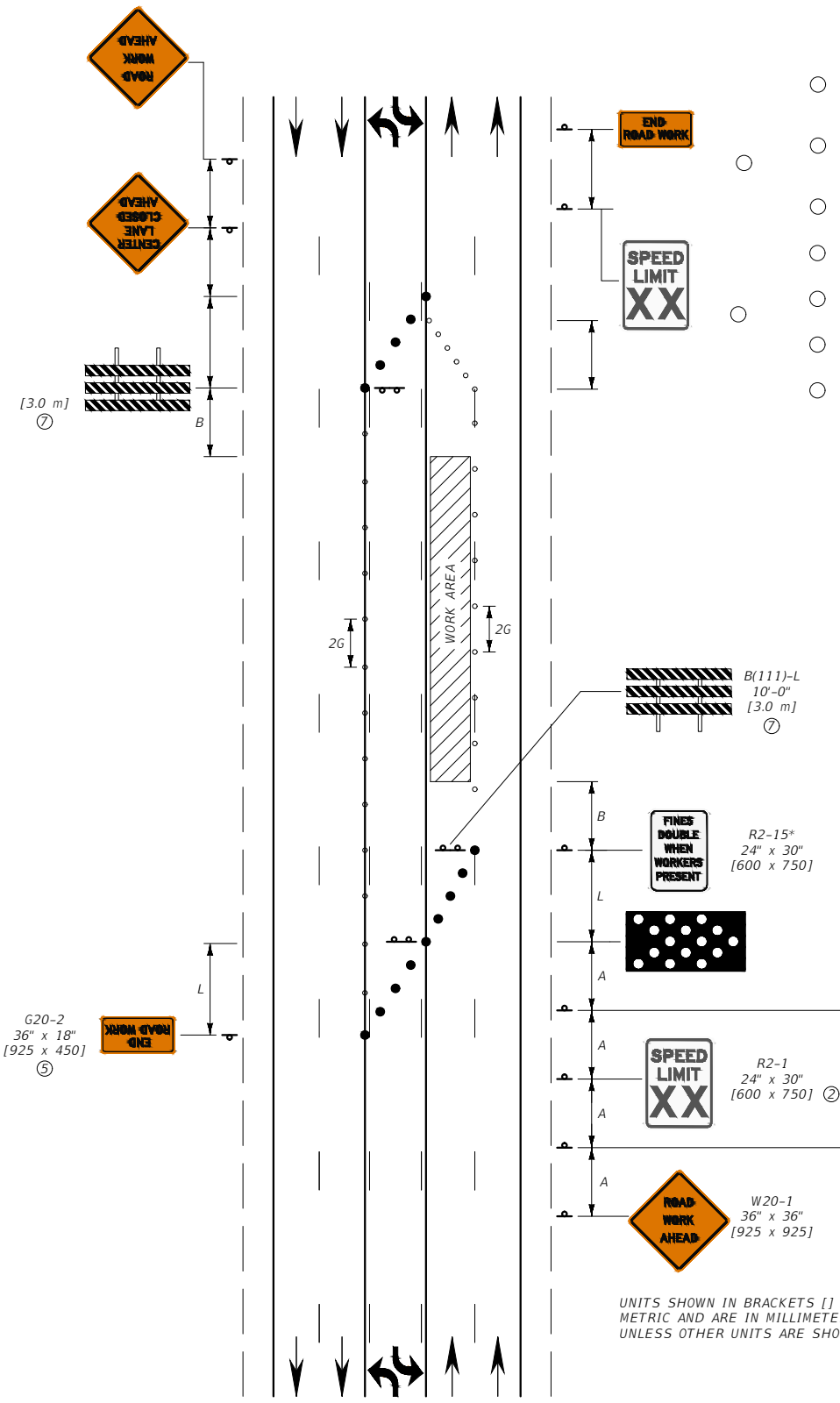
EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

MONTANA
Department of Transportation

5/15/2024 3:02 PM STDDRD618U50.DWG

				○



LEGEND

○ – FLEXIBLE GUIDE POSTS

● – PLASTIC DRUMS

* – DENOTES SIGNS UNIQUE TO MONTANA.

XX – SPEED DETERMINED BY THE PROJECT MANAGER.
(25 M.P.H. OR 35 M.P.H. OR 45 M.P.H.)

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWINGS

REFERENCE
STANDARD SPEC.
SECTION 618

LEFT LANE CLOSURE
(URBAN LOW SPEED,
MULTI-LANE, UNDIVIDED
ROAD WITH TWO-WAY LEFT

EFFECTIVE: JAN 23, 2020

--REVISED--
JUN 27, 2024

5/15/2024 3:04 PM